



PŘEKLAD

date: 18-02-2015

PROVEDL/A

25-02-2015

ARCHIV

STAV 3029411

N2 14101334

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 1130	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
oiling permissible	

OTRÁSLAVĚ

MAKLEJOVÁŘE

TOLEŘANCE PRO ŘEZÁNÍ LASEREM

LASER cutting tolerances				
NOTE : min cutting radius without dimensions R = 1 mm unless otherwise specified				
≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 <
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0

First angle projection	Index	alteration	Change no	Fit	Toler.
General tolerance (GT) in mm	Inspection dim.	Material: S235JR suvant EN10025-2 or D011 according to EN1011	162488		Weight: in kg 0.1
Size range	Auxiliary dim.	Blank no:			
> 30		Title:			
≤ 30		Drawn 9.10.2014 J.Fonlewy			
≤ 30		Checked 12.11.2014 J.Molinet			
≤ 30		Authd 17.11.2014 J.Pelletier			
≤ 30		Mccheck 17.11.2014 J.Lecesne			
GT coarse					
L 1 2 2 2 3 4					
≤ 1 2 2 2 3 4					
Lengths (L) and angle (L/2) ± GT					
Tolerance Symbols ISO 1101					
○ roundness = 1/2a-Tol					
□ straightness/flatness = GT					
◎ concentricity/run out = GT					
≡ symmetry = GT					
/ / parallelism = GT					
⊕ position = GT					
Languages: en,fr					
Confidential document					
Refer to protection notice ISO 10016 Repl.					
11914011300					
Sheet: 1					
of: 1					
Scale: 2:1					
PROD.					
retainer plate					